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Work Orde Friday, June 11,			:												Page 1
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Skidtubes			1-Determi 2-Drill #3	ine square end o 0 pilot holes usi oles to 5/16")	10) -	6-	14			
120				E - SKIDTUBES		0.00	1			a	The state of the s				
CNC Bend 1 CNC Delta 100 Bend	der	1-	Memo Bend tube locator pin	e as per program n on buggy "A". Fued a	D3582 on Cl	0.00 NC Bender and Dwg Deroling and tuke as p	Folio 3 03582. Uso 5/16" 2 DT 963 Les dug	32					10	-6	- - 2f
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Page 2

Fřiday, June 11, 2010 10:48:25 AM Item ID: D117-762-041 Accept Setup Start **Revision ID:** Stop Item Name: Replacement Skidtube **Start Date:** 6/11/2010 Start Otv: 1.00 **Cust Item ID: Required Date: 6/18/2010** Req'd Qty: 1.00 **Customer:** Reference: Run Start **Approvals:** Process Plan: Date: Tooling: Date: Stop QC: __ Date: SPC (Y/N): Date: Sequence ID/ Operation Tool ID Set Up/ Tool # Plan Reject Reject Accept Insp. Work Center ID Description **Run Hours** Code Qty Qty Number Stamp 130 0.00 Skidtubes Skidtubes 0.00 Memo Skidtubes 1-Cut-Fwd end of the tube using DT8185 A 10-6-14 2-Cut Aft end using DT8185 3-Deburr ends 4-Drill Aft Cap holes using DT8678 ***DO NOT OPEN AFT CAP HOLE*** 5-Locate DT 8973 & Drill Ground wire hole on top of Tube. 6-Install 3/16 cleco in Ground wire hole, then drill all X-Bolt holes using 3/16" 7-Drill pilot holes for wearplates using DT8974 8-Open wearplate holes to Ø19/64" (0.297") as per Dwg D3582. 9- open ground wear holes to 0.391" as per section B-B 10-Open Aft Cap holes using .209" drill. 11-Drill pilot holes for section D-D and E-E. Holes must be laid out by hand. Mark out Center line and make sure that 6.65 and 5.906 measurements are respected. Double check before drilling, do not open holes to finish size.

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W/O:			WORK ORDER CHANGES											
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Friday, June 11	', 2010 10:48	:25 AM						ı	,			Ü
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Item Name:	Replacement	Skidtube			'					Stop		
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Approvals:		an:		Tooling: SPC (Y/N):		Date:		F	Run (Start Stop		
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160 QC Quality Control		QC5- Inspect part con Memo	npleteness to step on W	O 0.00	Diologlag				· ·			

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Quality Control

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Work Order ID 59816

Friday, June 11, 2010 10:48:25 AM



Page 5

Item ID: D117-762-041 Accept Setup Start **Revision ID:** Stop Item Name: Replacement Skidtube **Start Date:** 6/11/2010 Start Qty: 1.00 **Cust Item ID:** Required Date: 6/18/2010 Reg'd Oty: 1.00 **Customer:** Reference: Run Start Approvals: Process Plan: **Tooling:** Date: Date: Stop OC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ **Tool ID** Tool # Plan Accept Reject Reject Insp. **Work Center ID** Description **Run Hours** Code **Qty Qty** Number Stamp 0.00 Skidtubes Skidtubes 0.00 Memo Skidtubes 1-Open X-Bolt holes to finish size as per Dwg D3582, all sections 2-Counter Sink X-BOLT holes as per Dwg D3582 3-Deburr and blow out chips from inside of tube, prep. tube for welding. MO/6/20 4-Bond web as per Dwg D3582 & QSI 015 A/R 241 Sike Flex Batch: MI 3519 Exp Date: 10/1/30 5-Weld x-bolt spacers(D2973) as per Dwg D3582 section B-B. A/R AL ROD Batch: 7114242 BE 10/06/30 6-Grind welds flush 200 QC10- Inspect visual per QSI004- ground welds 0.00 QC 0.00 Memo Quality Control

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Work Order ID 59816

Friday, June 11, 2010 10:48:25 AM



Page 6

Item ID:

D117-762-041

Accept

Setup

Start



Stop

Revision ID:

Item Name:

Replacement Skidtube

Start Date:

6/11/2010

Start Qty: 1.00

Required Date: 6/18/2010

Req'd Qty: 1.00



Date:_____

Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

QC:

Date:

Tooling:

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Date: Date: Run 🚦

Start



Stop

Sequence ID/

Work Center ID 210



Quality Control

Operation Description

QC5- Inspect part completeness to step on W/O

Set Up/ **Run Hours**

0.00

Tool # Plan

Code !

Accept Qty

Reject Qty

Reject Insp. Number Stamp

215

HandFinish

Hand Finishing

Pressure Wash per QSI005 4.3

Memo

0.00

Memo

0.00

220



Powder Coating

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alun

Memo START TIME OVEN TEMPERATU FINISH TIME:

0.00

0.00

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Sequence ID/ Work Center I 230 QC QC Quality Control	ID	Operation Description QC3- Inspect Part Finish Memo		Set Up/ Run Hours 0.00 =) 0.00	Toolib 別人1010年	Tool # Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp

240

HandFinish

Hand Finishing

HandFinishing

Memo

0.00

0.00

=7 /4 10/07/05

Install Wearplate &Ground Wire inserts as per Dwg D3582.

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Work Orde Friday, June 11,											Page 8
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Sequence ID/ Work Center ID 250 HandFinish Hand Finishing		2-Install Aft A/R 241 S 3-Install Wee Note:Install section D **** A/R 241 S 4-assemble of A/R 55-o'rin	Foreign objects cap as per Dwg D3582, D ika Flex Batch: // / / / Exp Date: urplates as per Dwg D3582 urplates as per Dwg D3582 ***Do not install bolts whika Flex Batch: Exp Date: 'ring as per dwg D3492 and g lube batch: k as per Dwg D3043 and	netail "C" 135/4 2, 2, 2, 3 of the control of	lote #6)*****		Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
260 QC Quality Control		QC5- Inspect part comple	eteness to step on W/O	0.00	sofos						

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Page 9

Friday, June 11, 2010 10:48:25 AM Item ID: D117-762-041 Accept Setup Start **Revision ID:** Stop Replacement Skidtube Item Name: **Start Date:** Start Qty: 1.00 6/11/2010 **Cust Item ID: Required Date: 6/18/2010** Req'd Qty: 1.00 **Customer:** Reference: Run Start Tooling: **Approvals:** Process Plan: Date: Date: Stop QC: Date:____ SPC (Y/N): Date: Sequence ID/ Operation Reject Set Up/ Tool ID Tool # Plan Accept Reject **Work Center ID Description Run Hours** Code Qty Number Stamp 0.00

Packaging

Packaging

Memo Packaging Identify and pack for shipping as per PPP D117-762-041

DIP 59757 PPP Rev:

280

QC21- Final Inspection - Work Order Release

QC

Quality Control

Memo

0.00

0.00

0.00

MF 10-7-6

Insp.

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Dart Aerospace Ltd W/O: **WORK ORDER CHANGES Approval Approval** DATE STEP **PROCEDURE CHANGE** By Date Chief Eng / Prod Mgr Qty QC Inspector Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: _____ Resolution: _____ QA: N/C Closed: ____ Date: _____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B **Description of NC** Verification **Approval Approval** DATE **STEP** Sign & Initial **Action Description** Section A QC Inspector Section C Chief Eng Chief Eng Date Chief Eng

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES** Approval Chief Eng / Prod Mgr **Approval** DATE STEP PROCEDURE CHANGE By Date Qtv QC Inspector Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____ Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: ____ WORK ORDER NON-CONFORMANCE (NCR) NCR:

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Work Order ID: 59816				\$:
Parent Item: D117-762-041 Parent Item Name: Replacement Skidtu	be			Si	tart Date: 6/11/2010	Required Date: 6/18/2010
Comments: IPP Rev:A \square 07.06.1 IPP Rev:B 08-02-		EC vA as per dwg DD v	rerified by:EC	S	Start Qty: 1.00	Required Qty: 1.00
Component Item ID/ Replacement Item Name Item ID ALS4-428-165	Purch Purchased	Bin Primary Item Location No	Last Route Location Seq ID 240	Unit of Measure Hand Each 143.0000	Qty per Kit Total Otv 2 2	Qty Date Status Issued Issued
		ST282	<u>Loc (</u>	Dty Loc Code 43 43 100 100	72	W 10107105
2965 1111 1111 1111 1111 111 1 2ap, 105 Skidtube	Manufactured	No	250	Each 49.0000		
		Location FP4	<u>Loc (</u> 2057) 9600	Oty Loc Code 49 48 1		41 10107105
03508-3 	Manufactured	No	250	Each 7.0000		
		<u>Location</u> FP21 5 5.	Loc 6 1386 5339	7 1 6		10/07/05
03508-9 	Manufactured	No	250	Each 8.0000		
		Location FP21	<u>Loc (</u>	Qty Loc Code 8 8	<u> </u>	V) 10107105
Friday, June 11, 2010 10:48:30 AM			Shop Packet Print		<u>.</u>	Page 3

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES Approval** Approval DATE **STEP** PROCEDURE CHANGE Bv Date Qtv Chief Eng / Prod Mgr QC Inspector Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ___ Date: ___ Resolution: _____ QA: N/C Closed: _____ Date: **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification **Approval Approval** DATE **STEP** Sign & Initial **Action Description** Section A Section C Chief Eng QC Inspector Chief Eng Chief Ena Date

Picklist Print Friday, June 11, 2010 10:48:30 AM									· · ·	Page 4/9
Work Order ID: 59816										
Parent Item: D117-762-041 Parent Item Name: Replacement Skidtu Comments: IPP Rev:A□07.06.1 IPP Rev:B 08-02	1□New Issue□ E	EC						tart Date: 6/1		Required Date: 6/18/2010 Required Qty: 1.00
Component Item ID/ Replacement Item Name Item ID D3558-3		Bin Item No	Primary	Last Location	Route Seq ID 250	Unit of Measure Each	Qty on Hand 18.0000	Qty per Kit		Qty Date Status Issued Issued
Gasket D3558-9	Manufactured	No	<u>Locatio</u> FP	5139) 55468	<u>Loc</u> :	Oty 18 6 12 Each	Loc Code 23.0000	-	1	wlo 7005
Gasket			<u>Locatio</u> FP	50928 55469	Loc	23 9 14	Loc Code	-	لبل (x	10/07/05
D3558-11 Gasket D3558-13	Manufactured Manufactured	No No	<u>Locatio</u> FP	42254	250 <u>Loc</u> 250	Each Oty 7 7 Each	7.0000 Loc Code 4.0000		1 x \ \	10107105
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Dart Aerospace Ltd .W/O: **WORK ORDER CHANGES Approval Approval** STEP DATE PROCEDURE CHANGE Qty Chief Eng / By Date QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____ Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: _____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification **Approval Approval** DATE **STEP** Sign & Initial **Action Description** Section A Section C Chief Eng QC Inspector Chief Eng Chief Eng Date

Picklist Print

Page 5

*Friday, June 11, 2010 10:48:30 AM

Work Order ID: 59816

Parent Item:

D117-762-041

Parent Item Name:

Replacement Skidtube

Comments:

IPP Rev:A□07.06.11□New Issue□ EC

IPP Rev:B 08-02-22 change to revA as per dwg DD verified by:EC



Start Date: 6/11/2010

Required Date: 6/18/2010

Start Qty: 1.00 Required Qty: 1.00

Component Item ID/ Item Name D3508-11 Wearplate	Replacement Item ID	Mfg/ Purch Manufactured	Bin Item No	Primary Location	Last Location	Route Seq ID 250	Unit of Measure Each	Qty on Hand 15.0000	Qty per K	Cit Total Otv 1	Qty Date Status Issued Issued
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Plug Assembly		Manadatata									
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Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Of Chief Eng / Prod Mgr

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	Resolution:	Disposition:	QA: N/C Closed:	Date:

Approval QC Inspector

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		Description of NC		Corrective Action Section B	Verification	Approval	Approval	
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Picklist Print Page 6 /9 Friday, June 11, 2010 10:48:30 AM Work Order ID: 59816 Parent Item: D117-762-041 Parent Item Name: Replacement Skidtube Start Date: 6/11/2010 **Required Date:** 6/18/2010 IPP Rev:A□07.06.11□New Issue□ EC Comments: Start Qty: 1.00 Required Qty: 1:00 IPP Rev:B 08-02-22 change to revA as per dwg DD verified by:EC Component Item ID/ Replacement Mfg/ Primary Last Route Unit of Qty per Kit Total Qty on Qty Date **Item Name** Status Item ID Purch Location Item Location Seq ID Measure Hand Issued Otv Issued D3492-053 Manufactured No 250 Each 31.0000 6 Plug Assembly Location Loc Oty Loc Code FP 31 10/07/05 31 NAS1149D0332J Purchased AN960JD10L No 250 Each 3,779.000 Washer Location Loc Qty Loc Code ST348 3779 10/07/05 (110985) 3779 AN3C4A Purchased No 250 Each 1,525.000 28 28 **BOLT** Location Loc Qty Loc Code ST350 1525 114103 501 114108 14 114416 12 114523 2 10 (09)00 428 H 996 Friday, June 11, 2010 10:48:30 AM **Shop Packet Print**

Page 6

Dart Aerospace Ltd

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DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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	Re	esolution:	Disposition	on:	_ QA: I	WC Clo	sed:		Date:	
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DATE	STEP	Description of NC	Corrective Action Section			Verifica			Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		Date	Section	С	Chief Eng	QC Inspector
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Page 7 Friday, June 11, 2010 10:48:30 AM Work Order ID: 59816 Parent Item: D117-762-041 Parent Item Name: Replacement Skidtube Start Date: 6/11/2010 Required Date: 6/18/2010 Comments: IPP Rev:A□07.06.11□New Issue□ EC Start Qty: 1.00 Required Qty: 1.00 IPP Rev:B 08-02-22 change to revA as per dwg DD verified by:EC Component Item ID/ Replacement Mfg/ Bin **Primary** Unit of Last Route Qty on Qty per Kit Total Qty Date Status Item Name Item ID Purch Item Location Location Seq ID Measure Hand Issued Otv Issued AN3C5A Purchased No 250 Each 352.0000 Bolt Location Loc Oty Loc Code ST350 337 114330 11 114523 18 10/07/00 144808 308 ST351 15 113121 10 114108 5 AN960JD416L NAS1149D0416J Purchased No 250 Each 371.0000 1110153 X2 24 10/07/05 Washer Location Loc Oty Loc Code ST346 371 110153 371 AN960C10L AS1149C0332 Purchased No 250 Each 0.0000 28 12116000 X28 14 10/07/05 washer Friday, June 11, 2010 10:48:30 AM **Shop Packet Print** Page 7

Picklist Print

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Part No	:	PAR #:	Fault Cat	tegory:	NCR: Ye	s No DQA		Date:					
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DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	ion B Sigi			Approval Chief Eng	Approval QC Inspector				

Picklist Print Friday, June 11, 2010 10:48	Q-30 AM									,		Page 8
Work Order ID: 59816	5.30 AM											
Parent Item: D117-762-0)41											
Parent Item Name: Replace	ment Skidtube		1100		i iimati 199(8 Eliin IIN) 199(1	#	ļ.	S	 tart D ate: 6/11	/2010	Require	d Date: 6/18/2010
Comments: IPP Rev IPP Rev	::A□07.06.11□ ::B 08-02-22	New Issue□ I change to re	EC vA as p	er dwg DD	verified by:EC				Start Qty: 1.00			ed Qty: 1.00
Component Item ID/ Item Name AN4-4A Bolt	olacement N		Bin	Primary Location	Last Location	Route Seq ID 250	Unit of Measure Each	Qty on Hand 224.0000	Qty per Kit	Total Otv 2	Qty Issued	Date Status Issued
				Location ST356 ST361	114615 108138	Loc	Oty 200 200 24 6	Loc Code	 - -	×2]]]	10-7105
NAS1611-012 	P	urchased	No ·	,	111295	250	18 Each	122.0000	6	6 x (e	u)	10(04(0)
NAS1611-015	_			<u>Location</u> FP	08673 113845	Loc	Oty 122 21 101	Loc Code		YZ.	ي ليار	107105
O-RING	P1	urchased	No		<i>:</i>	250	Each	9.0000		2		
				Location FP	107178	<u>Loc (</u>	<u>Qtv</u> 9 9	Loc Code	_	X2	W (01	0म(05
Friday, June 11, 2010 10:48.	·30 AM	. *		<u> </u>	Shop Packe	et Print						Page 8

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W/O:			WORK ORDER CHANGES								
DATE	STEP	PRO	CEDURE CH	ANGE		Ву	Date	Oty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No	:	PAR #:	Fault Cat	tegory:	NCF	R: Yes	No DQA :				
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DATE	STEP	Description of NC	Initial	Section B Sign &			tion	Approval	Approval		
		Section A	Chief Eng	Action Description Chief Eng		Date	Section		Chief Eng	QC Inspector	
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Picklist Print Page 9 Friday, June 11, 2010 10:48:30 AM Work Order ID: 59816 Parent Item: D117-762-041 Parent Item Name: Replacement Skidtube **Start Date:** 6/11/2010 Required Date: 6/18/2010 Comments: IPP Rev:A□07.06.11□New Issue□ EC Start Qty: 1.00 Required Qty: 1.00 IPP Rev:B 08-02-22 change to revA as per dwg DD verified by:EC Component Item ID/ Replacement Mfg/ Primary Last Route Unit of Qty per Kit Qty on Total Qty Date Status Item Name **Item ID** Purch Item Location Location Seq ID Measure Hand Issued Otv Issued NAS1611-016 Purchased No 250 Each 113.0000 O-RING Location Loc Oty Loc Code FP 113 10107105 107178 13 112492 50 113524 50

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Part No):	PAR #:	Fault Cate	norv:	NC	R· Yes	No DO	Δ.	Date:	
		esolution:						1		
NCR:			WORK ORDI	ER NON-CONFORMA	ANCE	(NCF	₹)			
DATE	STEP	Description of NC		Corrective Action Sect	ion B		Verif	ica ti on	Approval	Approva
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign 8 Date	k Sec	tion C	Chief Eng	QC Inspecto
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PARTS LIST FOR D3582-041 SKIDTUBE ASSEMBLY

Qty	Part Number	Description
X	D3582-041	
	D3582-041	SKIDTUBE ASSEMBLY
1	D0000 450	
1	D2962-150	EXTRUSION
	D2964	CAP
1	D2965	CAP
1	D2971	CROSS BOLT SPACER
2	D2973	CROSS BOLT SPACER
2	D3492-049	PLUG ASSEMBLY
	D3492-051	PLUG ASSEMBLY
_/6	D3492-053	PLUG ASSEMBLY
1	D3508-3	WEARPLATE
1	D3508-9	WEARPLATE
1	D3508-11	WEARPLATE
1	D3508-13	WEARPLATE
1	D3558-3	GASKET
1	D3558-9	GASKET
_ 1	D3558-11	GASKET
1	D3558-13	GASKET
1	D3584-1	WEB
3	D3662-1	CROSS BOLT SPACER
1	D3662-3	CROSS BOLT SPACER
_		
36	AELS-1032-130	INSERT
2	ALS7-428-165	INSERT
28	AN3C4A	BOLT
2	AN3-5A	BOLT
2	AN4-4A	BOLT
28	AN960C10L	WASHER
2	AN960JD10L	WASHER
2	AN960JD416L	WASHER

GENERAL NOTES:

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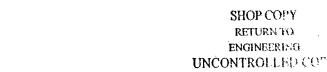
- ALL DIMENSIONS ARE IN INCHES
 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 WELDING TO BE DONE PER DART QSI 004.
 INSERT D3584-1 WEB TO LOCATION SHOWN OFF AFT END OF SKIDTUBE AND BOND
 WEB INTO OUTER TUBE WITH NON-STRUCTURAL SIKAFLEX-241/-291 ADHESIVE PER
 DART OSI ONG A EXTER BENDING. DART QSI 015 AFTER BENDING.
- DART QSI 015 AFTER BENDING.

 5 USE DART DRILL TEMPLATE DT8900 TO LOCATE AND DRILL Ø0.297 HOLES (36 PLACES) FOR WEARSHOE INSERTS. INSTALL AELS-1032-130 PER SECTION G-G (36 PLACES) AFTER FINISH. SEAL WEARPLATE BOLTS WITH SIKAFLEX-241/-291.

 6 DO NOT INSTALL AN3C4A BOLTS AND AN960C10L WASHERS IN INDICATED
- - A) CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 PRIOR TO INSERTING
 - A) CHEMICAL CONVERSION COAT MEN DART QSI UUS 4.1 MICH TO INSERTING D3584-1 WEB.

 B) POWDER COAT ASSEMBLY GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3.

 C) ANTI-SKID PAINT AS INDICATED TO 1.00 ABOVE CENTER LINE PER DART QSI



WITHOUT 就用代E

WORK OFFIRE

101.38 6.38±0.25 119.65 **D3582-1 BENDING AND CUTTING DETAIL** 6.65 (REF) Ø0.750 THRU SEE DETAIL A Ø0.875 THRU Ø0.875 THRU 7.920 28.87 107.40 (REF) **D3582-1 DRILLING DETAIL** 15.08 9.646 4.843 → 0.40 Ø0.391 (2 PLACES) DEO ATTACHED Ø0.209 Ø0.625 THRU THRU 7.31 SECTION B-B **DETAIL A** SCALE 1:5 SCALE 1:5 A | NEW ISSUE PH 07.06.08 REV. DESCRIPTION BY DATE DESIGN DART AEROSPACE USA, INC DRAWN UNCONTROLLED COTY PORT HADLOCK, WA CHECKED DRAWING NO. REV. A SUBJECT TO AMENIMENT MFG. APPR. D3582 SHEET 1 OF 2 APPROVED

D2962-150 EXTRUSION

BS10-6-4

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TO THE USERS CONTINUE AND COMPIDENTIA, AND IS SUPPLIED ON THE EXPRESS CONDITION.

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DATE

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SCALE

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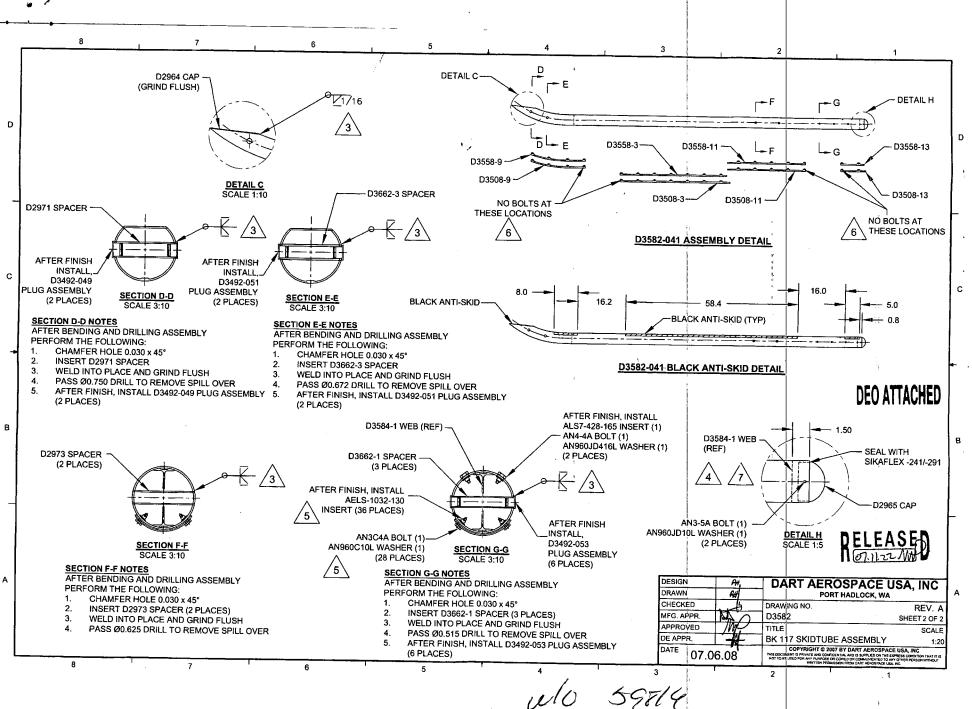
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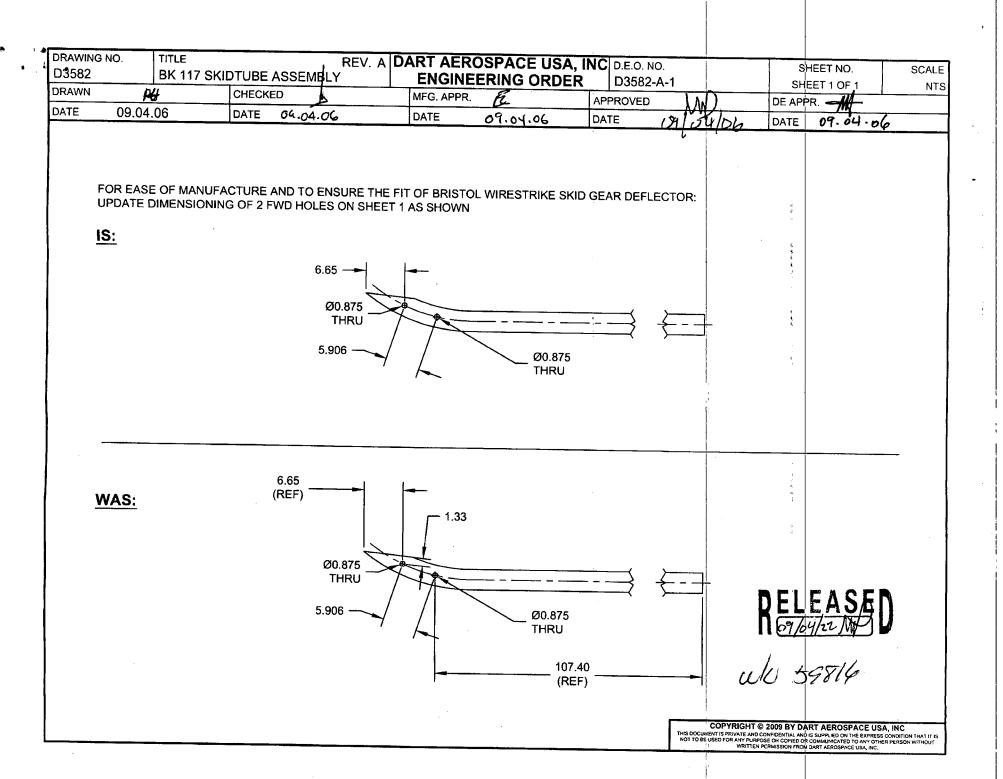
BK 117 SKIDTUBE ASSEMBLY

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DATE	STEP	Description of NC Corrective Action Section			Verificati			Approval	Approval		
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NOTE											

NO. 200

AWS D17.1.2001 QUALIFICATION TEST RECORD

Name: Barday Ellistt	
Job number: 54121	
Part number: Dil7-762.041	
Description: 117 sk.d tube	<u> </u>
Welding Process: Tig[/] Mig[]	
Base materiel: Aluminium	
Current: AC[[] DC[]	

TEST REQUIREMENTS AND RESULTS

Visual: Penetration:	$pass[\checkmark]$ $pass[\checkmark]$	fail[] fail[]
UNACCEPTABLE		
Cracks: Undercut: Pin holes: Overlap (cold lap) Porosity (surface): Coloration:	pass[/] pass[/] pass[/] pass[/] pass[/] pass[/]	fail[] fail[] fail[] fail[] fail[]
Qualifier loll Welder Barlay Edliott		est Coupon 09/12/10